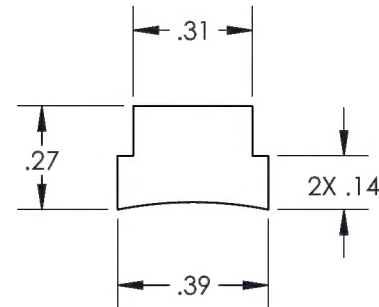
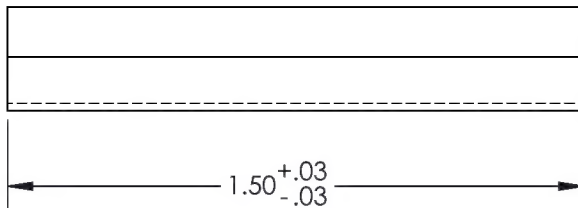
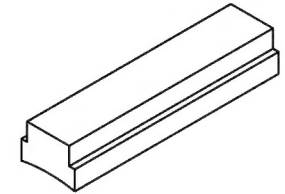
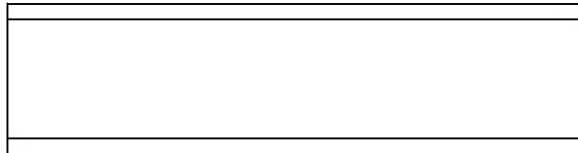


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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
A	14-0102	CH'D TITLE BLOCK WAS RED BARN IS DART. ADDED BAG & LABEL NOTE.	7/30/2014	DJN	RW



NOTES:

1. USE FIXTURE 20NR-64-F AS CASTING MOLD.
2. RADIUS IS FOR SHRINKAGE NOT CRITICAL.
3. BAG & LABEL WITH BATCH NUMBER.

USED ON
20NR
8NR



TITLE		FLAT BUMPER	
DWG NO.		20NR-64	REV A
MAT'L POLYURETHANE		DRAWN BY: SMITH	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES		APPROVED <i>D Weil</i>	
.XXX ± .005		HEAT	
.XX ± .01		TREAT	
.X ± .1		FINISH	
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R		SPEC	
2. DIMENSIONAL LIMITS APPLY AFTER PLATING		USED ON MODEL	
SCALE 2:1		DATE 8/13/2013	SHEET 1 OF 1

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS
			20NR-64	1	FLAT BUMPER	POLYURETHANE	3/8 X 3/8 X 1-1/2